

May-29-12 1:11:45 PM

Item ID: D2917-2

Accept

N900040100

* Setup Start *NS1*

Revision ID:

Item Name: Saddle RH

Stop *NS2*

Start Date: 29/05/2012 **Start Qty:** 30.00

30

Cust Item ID:

Required Date: 16/07/2012 **Req'd Qty:** 30.00

30

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/30 Tooling:

Date:

Run Start *NR1*

QC:

Date: 7/7/2018 **SPC (Y/N):**

Date:

Stop *NR2*

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 84939

84939

Page 2

May-29-12 1:11:45 PM

Item ID: D2917-2

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle RH

Start Date: 29/05/2012 Start Qty: 30.00

30

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***
Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130 QC8- Inspect parts - second check

0.00 *SL 12-06-14*

130

QC Memo

0.00

Quality Control

140 Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish Memo

0.00

Hand Finishing

30 NG 12-6-14

150 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

150

Powdercoat Memo

0.00

Powder Coating

Memo
START TIME: *11:00* OVEN TEMPERATURE:
FINISH TIME: *11:30*

30X M-L 12/06/14

W12/134

3200F

11:30

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 84939

84939

Page 3

May-29-12 1:11:45 PM

Item ID: D2917-2

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle RH

Start Date: 29/05/2012 Start Qty: 30.00

30

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| *160* | | | | | | | | | |
| QC | Memo | 0.00 | | | | 30 | φ | 12-6-18 | |
| Quality Control | | | | | | | | | |
| 170 | Identify as per dwg & Stock Location: 425 | 0.00 | | | | | | | |
| *170* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | 30x | | SP | |
| Packaging | | | | | | | | 12-6-18 | |
| 180 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *180* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

12/6/18 JF

MF
12-6-18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-29-12 1:11:50 PM

Page 1

Work Order ID: 84939

84939

Parent Item: D2917-2

D2917-2

Parent Item Name: Saddle RH

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 30.00

Required Qty: 30.00

Comments:

IPP: A04.07.16New IssueKJ/JLM

IPP B 07.08.07 ecn930 EC

verified by:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D6102-010 | | Manufactured | No | | | 100 | Each | 63.0000 | 1 | 30 | | | |

D6102-010

**

Saddle Billet

Location

Loc Qty

Loc Code

MAT043

3

51423

1

53519

2

MAT046

60

→ 75833

60

30

OK 12/06/10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | |
|-------------------------------------|-----------------------------|
| DART AEROSPACE LTD | Work Order: 84939 |
| Description: Saddle RH | Part Number: D2917-2 |
| Inspection Dwg: D2917 Rev. B | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | By | Date |
| A | 0.175 | 0.205 | | .190 | .190 | .190 | .190 | | |
| B | 0.090 | 0.110 | | .103 | .100 | .100 | .100 | | |
| C | 0.250 | 0.270 | | .263 | .262 | .262 | .261 | | |
| D | 1.599 | 1.619 | | 1.611 | 1.612 | 1.612 | 1.612 | | |
| E | 0.180 | 0.220 | | .180 | .180 | .180 | .180 | | |
| F | 0.277 | 0.297 | | .280 | .281 | .284 | .284 | | |
| G | 1.385 | 1.400 | | 1.393 | 1.392 | 1.389 | 1.388 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | .192 | .190 | .193 | .193 | | |
| J | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | .260 | .260 | .260 | .260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| Q | 0.438 | 0.443 | | .440 | .440 | .440 | .440 | | |
| R | 0.490 | 0.510 | | .500 | .500 | .494 | .494 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | .190 | .193 | .193 | .190 | | |
| W | 2.000 | 2.020 | | 2.007 | 2.005 | 2.003 | 2.002 | | |
| X | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Y | 0.307 | 0.312 | | .310 | .310 | .310 | .310 | | |
| Z | 0.615 | 0.635 | | .627 | .629 | .627 | .627 | | |
| AA | 0.177 | 0.197 | | .190 | .190 | .187 | .188 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| |
|------------------------|
| Measured by: <i>me</i> |
| Date: 12/06/10 |

| |
|-----------------------|
| Audited by: <i>JK</i> |
| Date: 12-06-14 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|--------------------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | <i>[Signature]</i> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 84939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | X5 | X6 | X7 | X8 | | |
| A | 0.175 | 0.205 | | .190 | .190 | .190 | .190 | | |
| B | 0.090 | 0.110 | | .100 | .100 | .100 | .100 | | |
| C | 0.250 | 0.270 | | .261 | .262 | .262 | .262 | | |
| D | 1.599 | 1.619 | | 1.612 | 1.612 | 1.612 | 1.612 | | |
| E | 0.180 | 0.220 | | .180 | .180 | .180 | .180 | | |
| F | 0.277 | 0.297 | | .284 | .284 | .285 | .285 | | |
| G | 1.385 | 1.400 | | 1.388 | 1.388 | 1.387 | 1.387 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | .193 | .195 | .193 | .193 | | |
| J | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | .260 | .260 | .260 | .260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| Q | 0.438 | 0.443 | | .441 | .441 | .440 | .440 | | |
| R | 0.490 | 0.510 | | .496 | .495 | .500 | .500 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | .192 | .190 | .191 | .190 | | |
| W | 2.000 | 2.020 | | 2.002 | 2.002 | 2.002 | 2.002 | | |
| X | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Y | 0.307 | 0.312 | | .310 | .310 | .310 | .310 | | |
| Z | 0.615 | 0.635 | | .626 | .627 | .625 | .626 | | |
| AA | 0.177 | 0.197 | | .190 | .186 | .190 | .188 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|----------|
| Measured by: | AK |
| Date: | 12/06/10 |

| | |
|-------------|----------|
| Audited by: | SL |
| Date: | 12-06-14 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|----------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 84939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | X9 | X10 | X11 | X12 | By | Date |
| A | 0.175 | 0.205 | | .191 | .191 | .191 | .190 | | |
| B | 0.090 | 0.110 | | .100 | .100 | .100 | .100 | | |
| C | 0.250 | 0.270 | | .262 | .262 | .262 | .261 | | |
| D | 1.599 | 1.619 | | 1.612 | 1.612 | 1.612 | 1.612 | | |
| E | 0.180 | 0.220 | | .180 | .180 | .180 | .180 | | |
| F | 0.277 | 0.297 | | .284 | .284 | .285 | .285 | | |
| G | 1.385 | 1.400 | | 1.390 | 1.389 | 1.388 | 1.387 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | .194 | .195 | .195 | .193 | | |
| J | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | .260 | .260 | .260 | .260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| Q | 0.438 | 0.443 | | .440 | .440 | .440 | .440 | | |
| R | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | .188 | .190 | .190 | .190 | | |
| W | 2.000 | 2.020 | | 2.004 | 2.002 | 2.002 | 2.002 | | |
| X | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Y | 0.307 | 0.312 | | .310 | .310 | .310 | .310 | | |
| Z | 0.615 | 0.635 | | .627 | .626 | .627 | .626 | | |
| AA | 0.177 | 0.197 | | .187 | .187 | .187 | .190 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|----------|
| Measured by: | SW |
| Date: | 12/06/11 |

| | |
|-------------|----------|
| Audited by: | SL |
| Date: | 12-06-11 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|----------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 84939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 13 | 214 | 215 | 416 | | |
| A | 0.175 | 0.205 | | .189 | .189 | .189 | .189 | | |
| B | 0.090 | 0.110 | | .100 | .100 | 0.100 | 0.100 | | |
| C | 0.250 | 0.270 | | .262 | .261 | 0.262 | 0.262 | | |
| D | 1.599 | 1.619 | | 1.612 | 1.611 | 1.612 | 1.612 | | |
| E | 0.180 | 0.220 | | .180 | .180 | 0.180 | 0.180 | | |
| F | 0.277 | 0.297 | | .285 | .285 | 0.285 | 0.285 | | |
| G | 1.385 | 1.400 | | 1.387 | 1.387 | 1.387 | 1.388 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | .195 | .193 | 0.195 | 0.195 | | |
| J | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | .260 | .260 | .260 | .260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| Q | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| R | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.502 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | .190 | .190 | 0.192 | 0.190 | | |
| W | 2.000 | 2.020 | | 2.002 | 2.001 | 2.001 | 2.003 | | |
| X | 0.760 | 0.765 | | 0.760 | 0.760 | 0.760 | 0.760 | | |
| Y | 0.307 | 0.312 | | 0.310 | 0.310 | 0.310 | 0.310 | | |
| Z | 0.615 | 0.635 | | 0.627 | 0.627 | 0.627 | 0.627 | | |
| AA | 0.177 | 0.197 | | 0.188 | 0.188 | 0.188 | 0.188 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|-----------------------------------|
| Measured by: | <i>AMK</i> / <i>B.A</i> |
| Date: | <i>12/06/11</i> / <i>12/06/12</i> |

| | |
|-------------|-----------------|
| Audited by: | <i>JL</i> |
| Date: | <i>12-06-14</i> |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|--------------------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | <i>[Signature]</i> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 04939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 17 | 218 | 319 | 420 | | |
| A | 0.175 | 0.205 | | 0.190 | 0.190 | 0.191 | 0.191 | | |
| B | 0.090 | 0.110 | | 0.100 | 0.100 | 0.100 | 0.100 | | |
| C | 0.250 | 0.270 | | 0.263 | 0.262 | 0.263 | 0.264 | | |
| D | 1.599 | 1.619 | | 1.612 | 1.611 | 1.614 | 1.614 | | |
| E | 0.180 | 0.220 | | 0.180 | 0.180 | 0.180 | 0.180 | | |
| F | 0.277 | 0.297 | | 0.285 | 0.285 | 0.285 | 0.285 | | |
| G | 1.385 | 1.400 | | 1.3885 | 1.389 | 1.389 | 1.389 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | 0.196 | 0.195 | 0.195 | 0.197 | | |
| J | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | 0.260 | 0.260 | 0.260 | 0.260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| Q | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| R | 0.490 | 0.510 | | 0.503 | 0.502 | 0.503 | 0.500 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | 0.190 | 0.190 | 0.192 | 0.192 | | |
| W | 2.000 | 2.020 | | 2.0036 | 2.003 | 2.003 | 2.003 | | |
| X | 0.760 | 0.765 | | 0.760 | 0.760 | 0.760 | 0.760 | | |
| Y | 0.307 | 0.312 | | 0.310 | 0.310 | 0.310 | 0.310 | | |
| Z | 0.615 | 0.635 | | 0.627 | 0.627 | 0.627 | 0.627 | | |
| AA | 0.177 | 0.197 | | 0.188 | 0.188 | 0.188 | 0.188 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|----------------------------|
| Measured by: | <i>OMK / B.A</i> |
| Date: | <i>12/06/11 / 12/06/12</i> |

| | |
|-------------|--------------------|
| Audited by: | <i>[Signature]</i> |
| Date: | <i>12-06-14</i> |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|--------------------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | <i>[Signature]</i> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 24939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 21 | 22 | 23 | 24 | By | Date |
| A | 0.175 | 0.205 | | 0.190 | 0.191 | 0.190 | 0.191 | | |
| B | 0.090 | 0.110 | | 0.100 | 0.100 | 0.100 | 0.100 | | |
| C | 0.250 | 0.270 | | 0.264 | 0.263 | 0.263 | 0.263 | | |
| D | 1.599 | 1.619 | | 1.614 | 1.614 | 1.614 | 1.614 | | |
| E | 0.180 | 0.220 | | 0.180 | 0.180 | 0.180 | 0.180 | | |
| F | 0.277 | 0.297 | | 0.286 | 0.287 | 0.287 | 0.287 | | |
| G | 1.385 | 1.400 | | 1.389 | 1.389 | 1.389 | 1.389 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | 0.197 | 0.197 | 0.196 | 0.196 | | |
| J | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | 0.260 | 0.260 | 0.260 | 0.260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| Q | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| R | 0.490 | 0.510 | | 0.501 | 0.501 | 0.500 | 0.500 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | 0.192 | 0.193 | 0.193 | 0.192 | | |
| W | 2.000 | 2.020 | | 2.003 | 2.003 | 2.003 | 2.003 | | |
| X | 0.760 | 0.765 | | 0.760 | 0.760 | 0.760 | 0.760 | | |
| Y | 0.307 | 0.312 | | 0.310 | 0.310 | 0.310 | 0.310 | | |
| Z | 0.615 | 0.635 | | 0.627 | 0.627 | 0.627 | 0.627 | | |
| AA | 0.177 | 0.197 | | 0.188 | 0.188 | 0.188 | 0.188 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

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|--------------|----------|
| Measured by: | H.A. |
| Date: | 12/06/13 |

| | |
|-------------|----------|
| Audited by: | SL |
| Date: | 12-06-14 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|----------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 84939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 25 | 26 | 27 | 28 | | |
| A | 0.175 | 0.205 | | 0.191 | 0.191 | 0.191 | 0.191 | | |
| B | 0.090 | 0.110 | | 0.100 | 0.100 | 0.100 | 0.100 | | |
| C | 0.250 | 0.270 | | 0.264 | 0.263 | 0.264 | 0.264 | | |
| D | 1.599 | 1.619 | | 1.614 | 1.612 | 1.612 | 1.612 | | |
| E | 0.180 | 0.220 | | 0.180 | 0.180 | 0.180 | 0.180 | | |
| F | 0.277 | 0.297 | | 0.287 | 0.287 | 0.287 | 0.287 | | |
| G | 1.385 | 1.400 | | 1.389 | 1.390 | 1.390 | 1.389 | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | 3.200 | 3.200 | | |
| I | 0.175 | 0.217 | | 0.195 | 0.196 | 0.195 | 0.195 | | |
| J | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | 1.503 | 1.503 | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | 4.441 | 4.441 | | |
| M | 0.257 | 0.262 | | 0.260 | 0.260 | 0.260 | 0.260 | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | 1.230 | 1.230 | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | 1.108 | 1.108 | | |
| P | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| Q | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| R | 0.490 | 0.510 | | 0.499 | 0.498 | 0.499 | 0.503 | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| V | 0.175 | 0.205 | | 0.192 | 0.193 | 0.193 | 0.192 | | |
| W | 2.000 | 2.020 | | 2.003 | 2.003 | 2.003 | 2.003 | | |
| X | 0.760 | 0.765 | | 0.760 | 0.760 | 0.760 | 0.760 | | |
| Y | 0.307 | 0.312 | | 0.310 | 0.310 | 0.310 | 0.310 | | |
| Z | 0.615 | 0.635 | | 0.627 | 0.627 | 0.627 | 0.627 | | |
| AA | 0.177 | 0.197 | | 0.188 | 0.188 | 0.188 | 0.188 | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

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| Measured by: | B-A |
| Date: | 12/06/13 |

| | |
|-------------|----------|
| Audited by: | SL |
| Date: | 12-06-14 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|----------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 04939 |
| Description: Saddle RH | Part Number: | D2917-2 |
| Inspection Dwg: D2917 Rev. B | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2917 and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|-------|-------|----------------|----------------------------|-------|---|---|----|------|
| Dim | Min | Max | Go/No Go Gauge | 129 | 230 | 3 | 4 | By | Date |
| A | 0.175 | 0.205 | | 0.191 | 0.191 | | | | |
| B | 0.090 | 0.110 | | 0.100 | 0.100 | | | | |
| C | 0.250 | 0.270 | | 0.264 | 0.264 | | | | |
| D | 1.599 | 1.619 | | 1.612 | 1.612 | | | | |
| E | 0.180 | 0.220 | | 0.180 | 0.180 | | | | |
| F | 0.277 | 0.297 | | 0.287 | 0.287 | | | | |
| G | 1.385 | 1.400 | | 1.390 | 1.390 | | | | |
| H | 3.170 | 3.230 | | 3.200 | 3.200 | | | | |
| I | 0.175 | 0.217 | | 0.195 | 0.195 | | | | |
| J | 0.470 | 0.530 | | 0.500 | 0.500 | | | | |
| K | 1.498 | 1.508 | | 1.503 | 1.503 | | | | |
| L | 4.436 | 4.446 | | 4.441 | 4.441 | | | | |
| M | 0.257 | 0.262 | | 0.260 | 0.260 | | | | |
| N | 1.225 | 1.235 | | 1.230 | 1.230 | | | | |
| O | 1.103 | 1.113 | | 1.108 | 1.108 | | | | |
| P | 0.470 | 0.530 | | 0.500 | 0.500 | | | | |
| Q | 0.438 | 0.443 | | 0.440 | 0.440 | | | | |
| R | 0.490 | 0.510 | | 0.502 | 0.496 | | | | |
| S | 1.745 | 1.755 | | 1.750 | 1.750 | | | | |
| T | 7.990 | 8.010 | | 8.000 | 8.000 | | | | |
| U | 3.495 | 3.505 | | 3.500 | 3.500 | | | | |
| V | 0.175 | 0.205 | | 0.192 | 0.192 | | | | |
| W | 2.000 | 2.020 | | 2.003 | 2.003 | | | | |
| X | 0.760 | 0.765 | | 0.760 | 0.760 | | | | |
| Y | 0.307 | 0.312 | | 0.310 | 0.310 | | | | |
| Z | 0.615 | 0.635 | | 0.627 | 0.627 | | | | |
| AA | 0.177 | 0.197 | | 0.188 | 0.188 | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|-----------------|
| Measured by: | K.A |
| Date: | 12/06/13 |

| | |
|-------------|-----------------|
| Audited by: | J |
| Date: | 12-10-14 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------|------------|--------------------|
| A | 04.08.12 | New Issue | KJ/JLM | |
| B | 04.09.20 | Added DT8683 & DT8682 | KJ/JLM | |
| C | 09.09.14 | Revised dimension W | KJ | [Signature] |

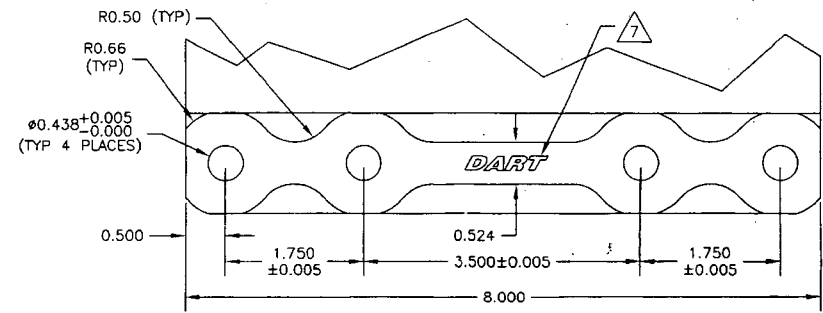
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

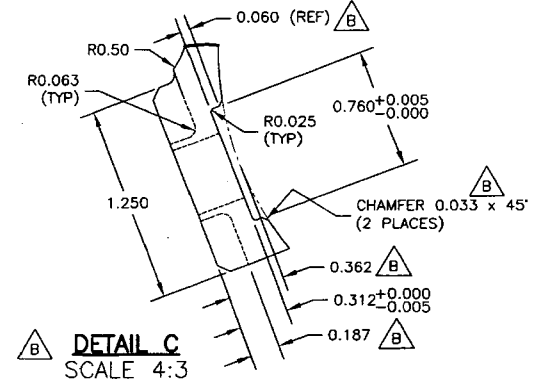
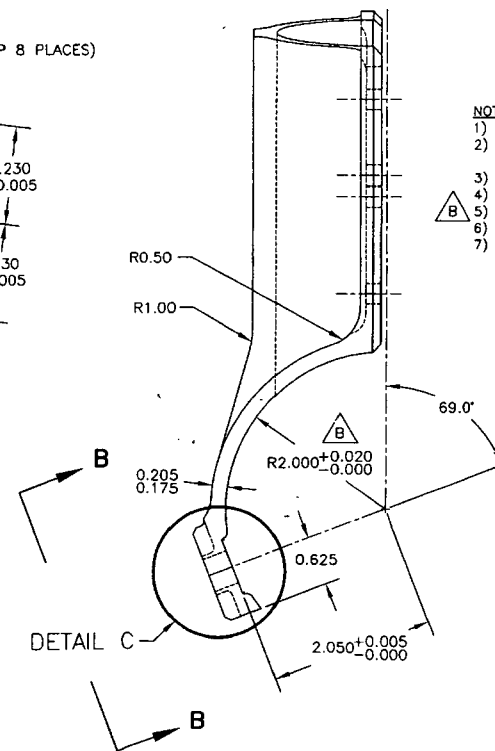
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D2917-1 LH SADDLE (SHOWN)
D2917-2 RH SADDLE (OPPOSITE)

- NOTES:**
- 1) MATERIAL: ALUMINUM 6061-T6/T651 PER QQ-A-250/11
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
 - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO MAX DEPTH OF 0.010
 - 7) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD 0.125



07.07.31 ~~11~~

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 84939 MCT

12/05/30

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PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE LTD.

| | | | |
|------------------|----------------|--|---|
| B | 07.06.26 | ADD 0.362, 0.187, 0.060, CHAMFER; ADD DETAIL C; R0.188 WAS R0.30; ADD TOL TO R2.000; ADD NOTES | |
| A | 04.05.31 | NEW ISSUE | |
| DESIGN GP | DRAWN BY CB | DART | DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA |
| CHECKED PH | APPROVED HA | DRAWING NO. D2917 | REV. B SHEET 1 OF 1 |
| DATE 07.06.26 | | TITLE SADDLE | SCALE 2:3 |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries